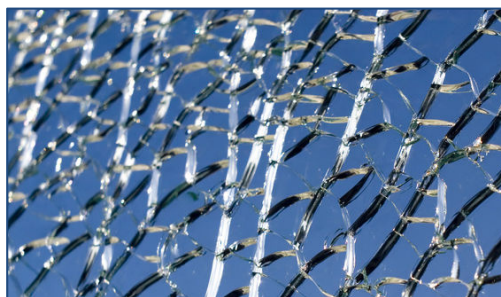
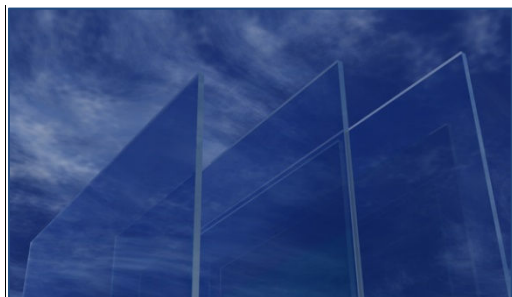


# Environmental Product Declaration (EPD)



Declaration code: M-EPD-MIG-GB-002036

**Note:** This EPD is based on the model EPD Glass.



**PRESS GLASS SA**

## Glass

### Insulating glass units (IGU) Double and triple glass configurations



**Basis:**

DIN EN ISO 14025  
EN15804  
Model EPD  
Environmental Product  
Declaration

Publication date:  
18.12.2017

Next revision:  
18.12.2022



[www.ift-rosenheim.de/  
issued-epd](http://www.ift-rosenheim.de/issued-epd)

# Environmental Product Declaration (EPD)



Declaration code: M-EPD-MIG-GB-002036

<b>Programme operator</b>	ift Rosenheim GmbH Theodor Gietl Straße 7-9 83026 Rosenheim		
<b>Practitioner of the LCA</b>	ift Rosenheim GmbH Theodor Gietl Straße 7-9 83026 Rosenheim		
<b>Declaration holder</b>	PRESS GLASS SA ul. Kopalniana 9 42-262 Poczesna		Note: Additional declaration holders can be found on page 3.
<b>Declaration code</b>	M-EPD-MIG-GB-002036		
<b>Designation of declared product</b>	Insulating glass units Double and triple glass configurations		
<b>Scope</b>	Insulating glass units for installation in windows, doors, curtain walling, roofs and partitions.		
<b>Basis</b>	This model EPD was prepared on the basis of EN ISO 14025:2011 and EN 15804:2012+A1:2013. In addition, the "Allgemeiner Leitfaden zur Erstellung von Typ II Umweltproduktdeklarationen" (Guidance on preparing Type III Environmental Product Declarations) applies. The Declaration is based on the PCR Documents "Flachglas" (Flat Glass) PCR-FG-1.3:2016 and "PCR Teil A" (Part A) PCR-A-0.1:2018.		
<b>Validity</b>	Publication date: 18.12.2017	Last revision: 11.02.2020	Next revision: 18.12.2022
	This verified Environmental Product Declaration applies solely to the specified products and is valid for a period of 5 years from the date of publication in accordance with DIN EN 15804.		
<b>LCA basis</b>	The LCA was prepared in accordance with DIN EN ISO 14040 and DIN EN ISO 14044. The base data include both the data collected at the PRESS GLASS SA production site and the generic data derived from the "Gabi ts" database. LCA calculations were based on the "cradle to gate with options" life cycle including all upstream processes (e.g. raw material extraction, etc.).		
<b>Notes</b>	The "Conditions and Guidance on the Use of ift Test Documents" apply. The declaration holder assumes full liability for the underlying data, certificates and verifications.		

Prof. Ulrich Sieberath  
Director of Institute

Patrick Wortner  
External verifier



### Additional declaration holder

The currently valid EPDs are published in accordance with the following list at [www.ift-service.de/epd](http://www.ift-service.de/epd):

- PRESS GLASS SA  
ul. Geodetów 4  
97-500 Radomsko
- PRESS GLASS SA  
ul. Cielmicka 44  
43-100 Tychy
- PRESS GLASS SA  
ul. Skarszewska 11  
83-110 Tczew
- PRESS GLASS SA  
Miętno 40  
72-200 Nowogard
- PRESS GLASS d.o.o.  
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42203 Jalžabet